

FIG. 1

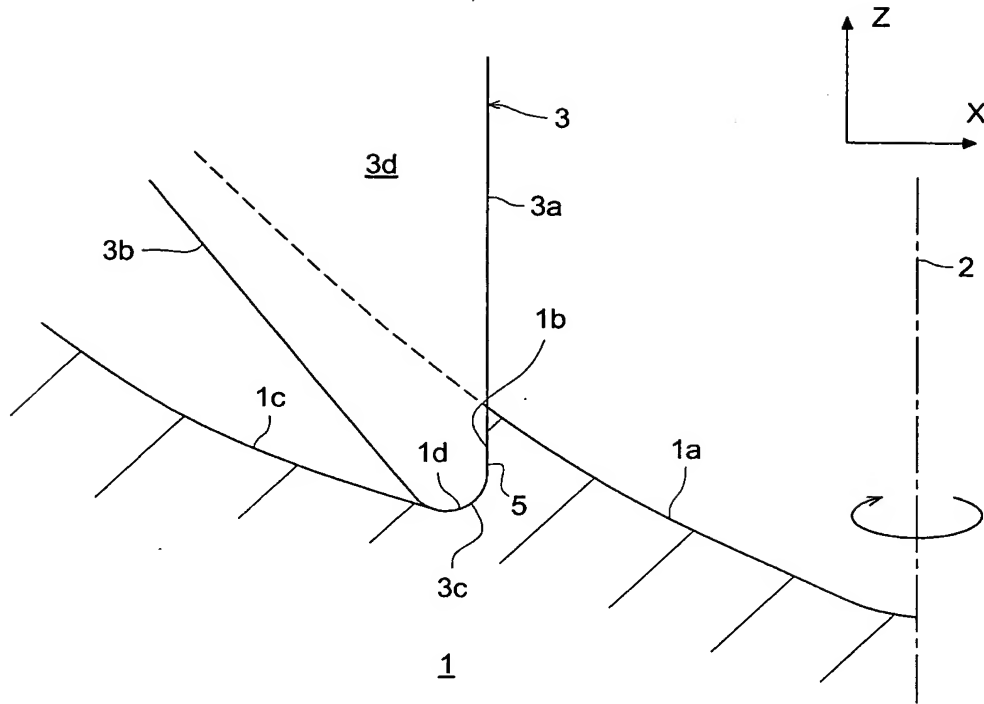
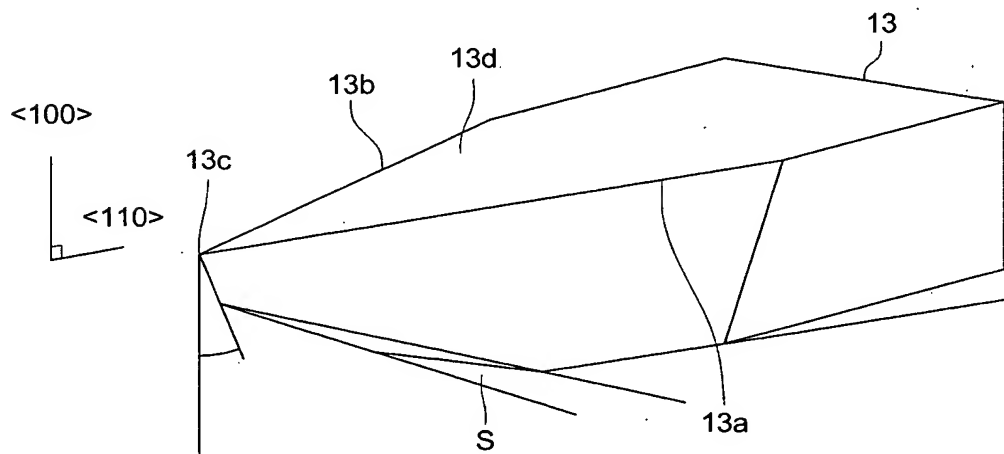


FIG. 2



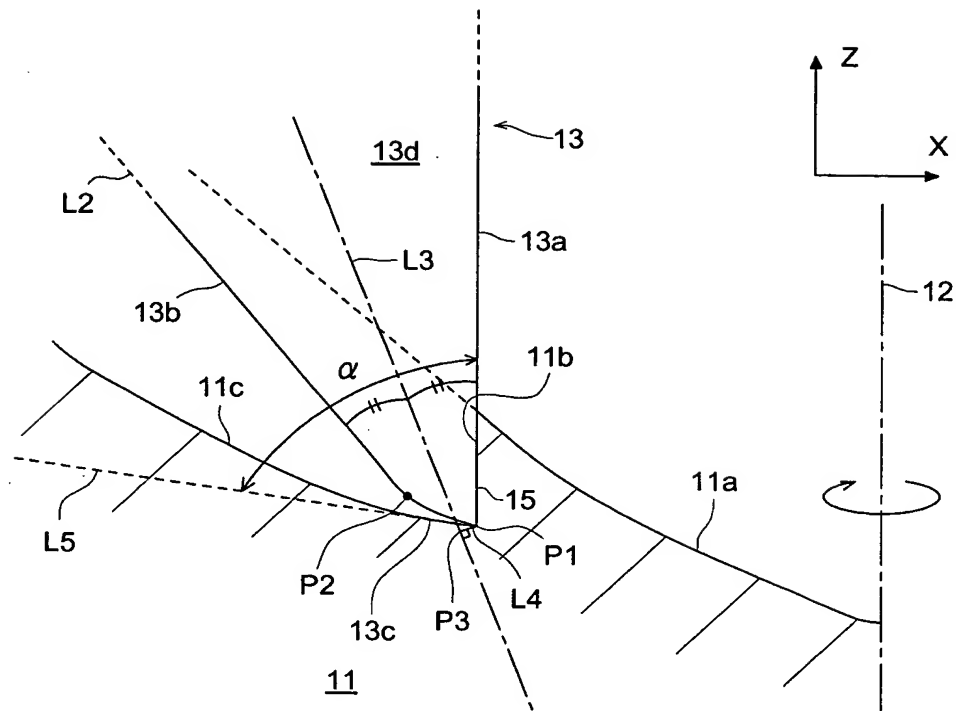


FIG. 4

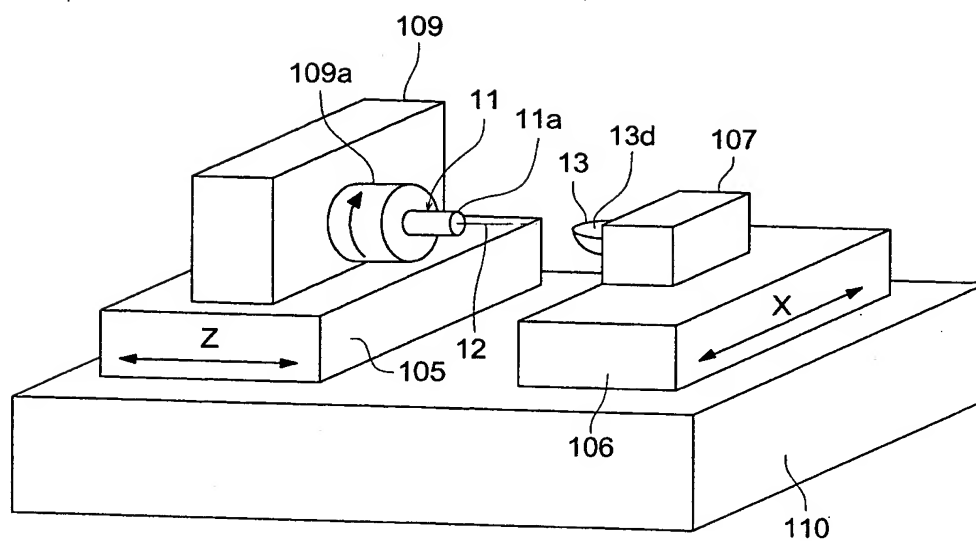


FIG. 5

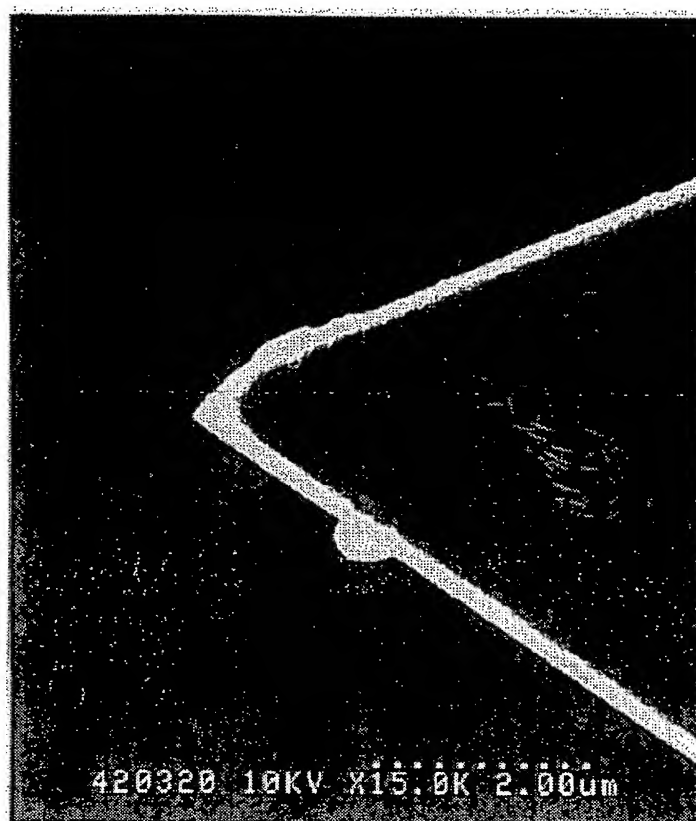
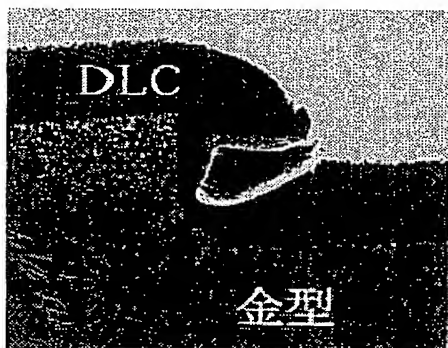


FIG. 6 (a)



FORM OF PROCESSING
BY CONVENTIONAL R-
CUTTING TOOL

FIG. 6 (b)



FORM OF PROCESSING
BY DIAMOND CUTTING
TOOL OF THE INVENTION

FIG. 7

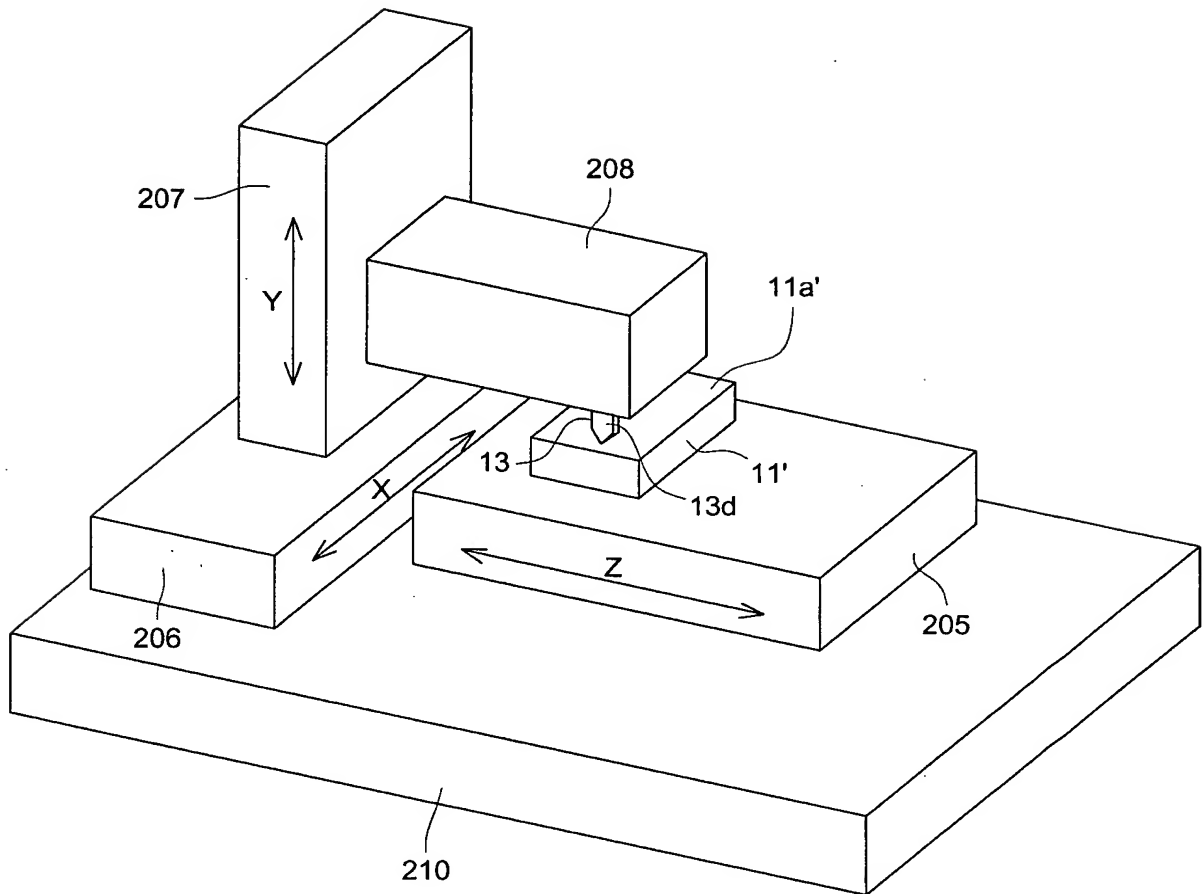


FIG. 8

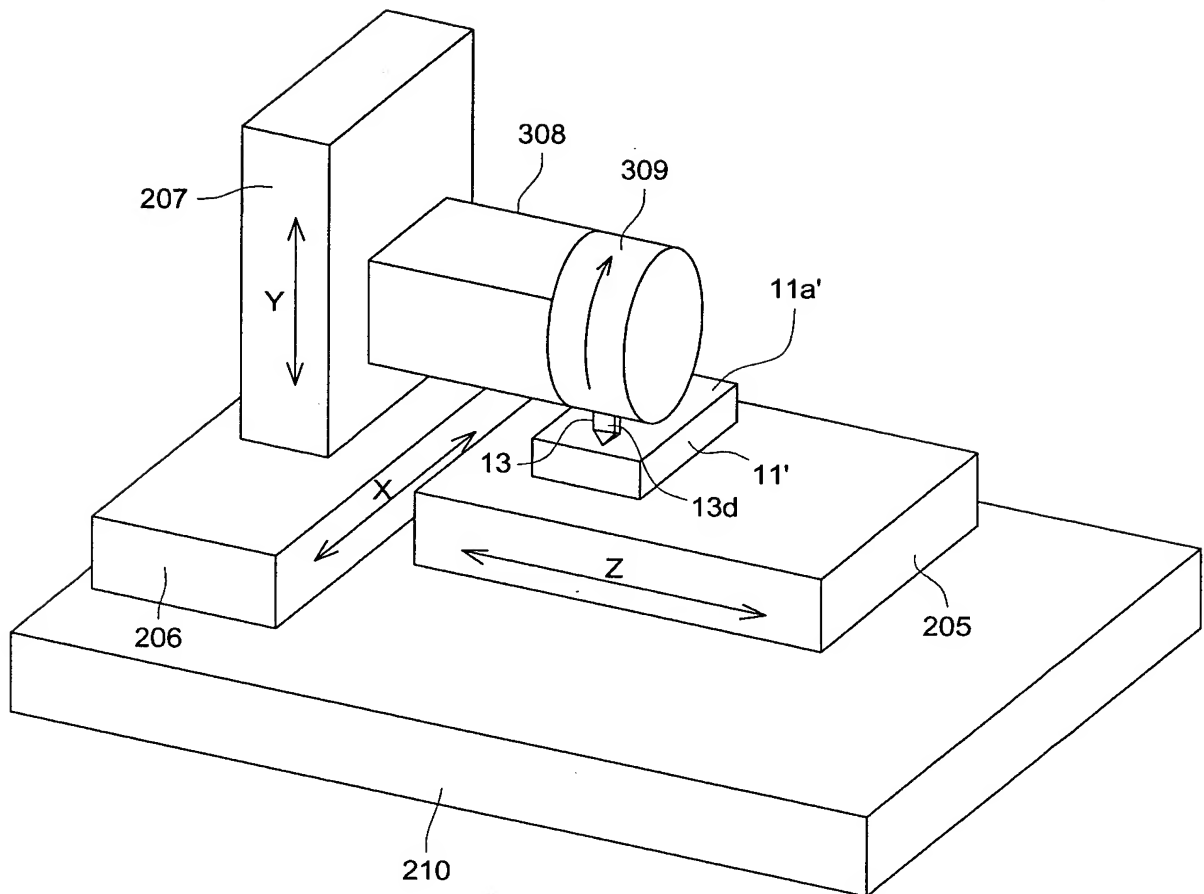


FIG. 9

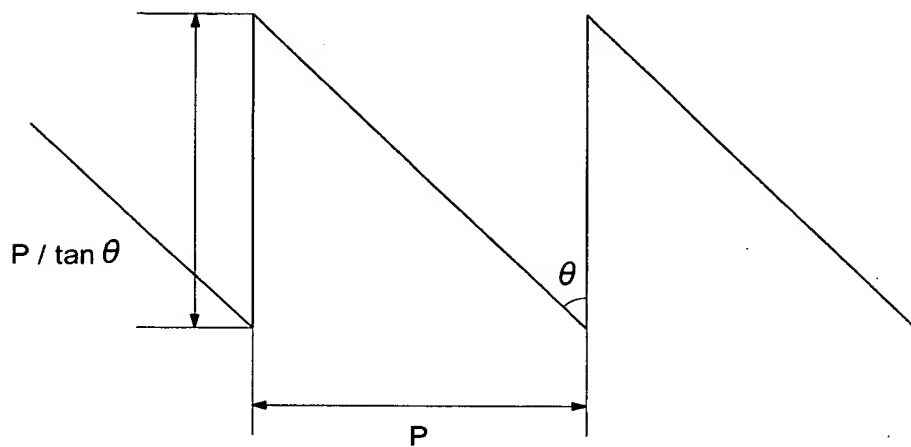


FIG. 10

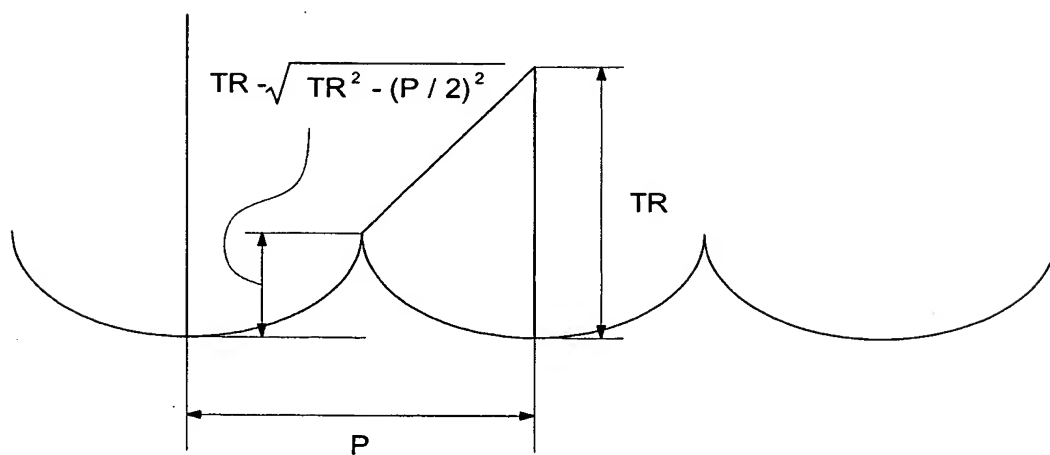


FIG. 11

